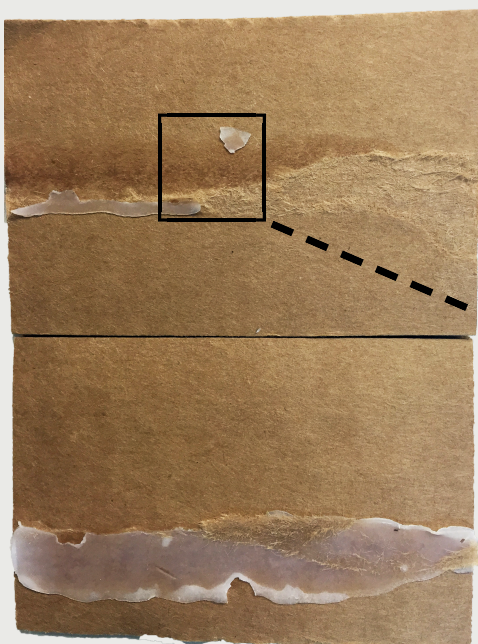


TROUBLESHOOTING CASE & CARTON FAILURES

Part 5

Heat Resistance Failure

WHAT IS HEAT RESISTANCE FAILURE?

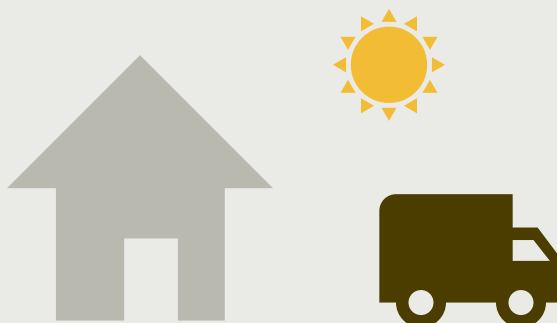


Heat resistance failure occurs when the glued substrate has been exposed to hot temperatures above the service temperature of the adhesive. Failure does not occur during the manufacturing process, but rather during transport or storage.

You'll notice an oily residue as well as adhesive on both sides of the substrate, indicating heat failure.



SOLUTION



Work with an adhesive supplier to identify an alternative adhesive that can withstand heat during storage and shipping

