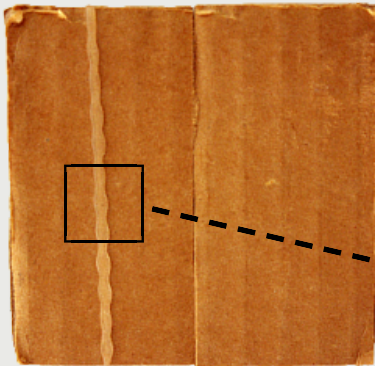


TROUBLESHOOTING CASE & CARTON FAILURES

Part 1

Adhesive Pre-Set

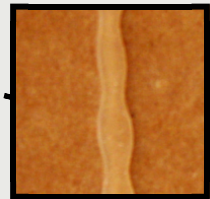
WHAT IS ADHESIVE PRE-SET?



Adhesive application

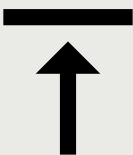
Other side of
corrugated mated

Adhesive pre-set occurs when the adhesive has cooled before bonding the substrate. You'll notice that on the left side of the substrate (where the bead of adhesive was applied), it appears hardened and cooled. The right side of the substrate shows no signs of fiber tear or adhesive bonding.



SOLUTIONS

Increase the amount of adhesive applied.



OR

Increase the adhesive temperature, but **do not exceed 25°F** above the recommended application temperature.

